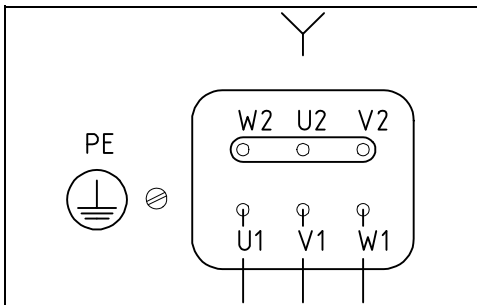


**NOTICE:**

Use suitable covers to protect the installation area against moisture and dust when plant start-up/ completion is to be interrupted.

- ▶ Lead the connecting cable through the M20x1.5 cable gland, remove the sealing plugs when necessary.
- ▶ Connect the electric motor:
  - Earth lead to terminal PE
  - Phase L1 to terminal U1
  - Phase L2 to terminal V1
  - Phase L3 to terminal W1



- ▶ Use the drill to turn the drive to a position **between** both end positions.

**NOTICE:**

When using a drill and adapter, run the drill at low speeds, max. 1400 rpm, and approach the end positions slowly. Do not use an impact screwdriver!

- ▶ Switch the motor on for a short time to determine the drive rotation direction and compare this against the rotation direction arrow next to the output shaft.

**DANGER:**

Rotation direction "I" must be switched with limit switch "HI" and rotation direction "II" with limit switch "HII".

- ▶ Swap phases L1 and L2 if you need to change the rotation direction.
- ▶ Refit the terminal box lid.

**NOTICE:**

- ▶ Do not clamp any cables.
- ▶ Make sure all connections are tight.
- ▶ The cable glands should point downwards when possible.
- ▶ Ensure the installation area is dry or dry as necessary.

**DANGER:**

Danger to life through mechanical forces!  
Switching the phases in the power supply network reverses the drive rotation direction. The limit switches are ineffective if phases are switched.

- ▶ Install phase sequence monitors before the drive control.